

# SYNTHESIS, CHARACTERIZATION, AND USE OF NANOMODIFIED SUGARCANE BAGASSE FOR THE SORPTION OF HEXAVALENT CHROMIUM



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**Toxic metals are cumulative, not naturally degraded, either biologically or chemically, and require special treatment as they are harmful to living organisms.**



# Chromium and Worry Rise in Jersey City

By ROBERT HANLEY JUNE 26, 1989

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## Still Toxic After All These Years

Nearly a quarter-century after winning millions from PG&E, the 'Erin Brockovich' town continues its fight for clean water.

By [Max Genecov](#) on Jan 29, 2019

## Over six times the normal level of hexavalent chromium detected at arena construction site in Okinawa City

May 17, 2019 Ryukyu Shimpo

Okinawa City – Over six times the standard level of hexavalent chromium was detected at the construction site where Okinawa City is planning to build a 10,000 person-capacity multi-purpose arena on May 16. Hexavalent chromium is sometimes found in the ground at construction sites, as it exists in cement. However, in Okinawa it is mainly discovered coming from U.S. military bases, or as ground pollution in the remains of past U.S. bases, and some are concerned that this current case of pollution is coming from U.S. military waste.

The construction site for the arena in Yamauchi, Okinawa was used as a garbage incineration plant until 1970, when it was repurposed as a bullfighting ring run by Koza City in 1972. In 2018, the bullfighting ring was demolished to make way for the arena, and in the remains large amounts of waste material was found mixed into the soil.



The arena construction site where hexavalent chromium was detected. May 16, Yamauchi, Okinawa City.



# HEAVY METAL – CHROMIUM



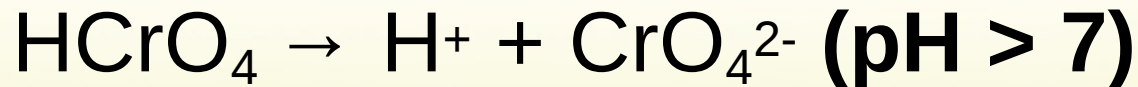
Cr(III) is considered an essential nutrient to humans

Cr(VI) is considered a **toxic and carcinogenic** agent

# HEXAVALENT CHROMIUM – Applications

Stainless steel industries, electroplating processes, dyes and leather tanneries, and in wood preservation processes

In aqueous solution:





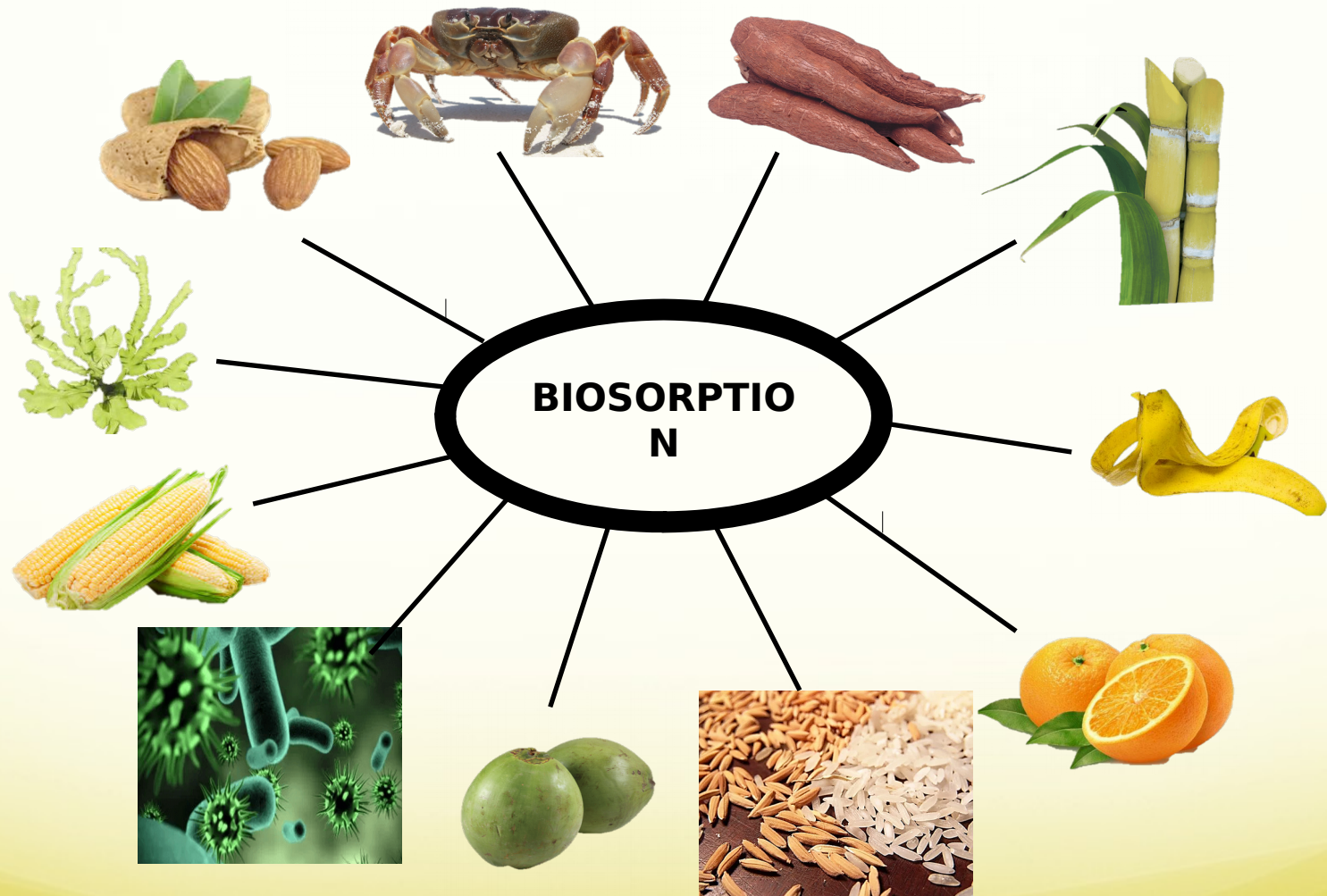
# Bioremediation and Bioeconomy

M.N.V. Prasad

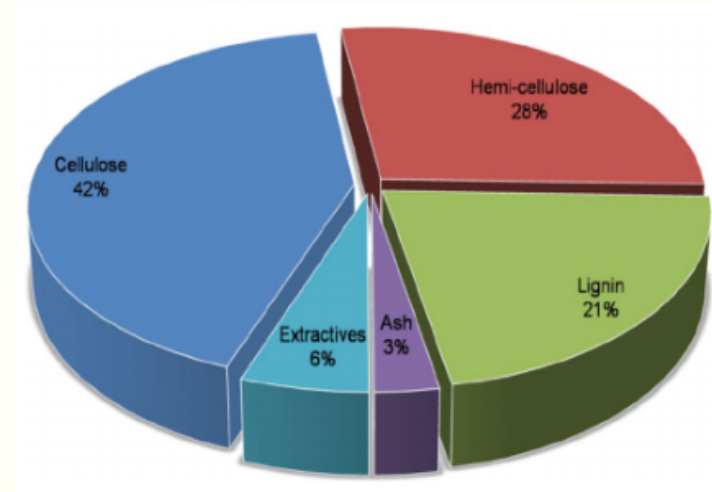
## AN IMPORTANT FIELD



# CHOICES OF BIOSORBENTS



# SUGARCANE



Sarker, et al., 2017

- 616 millions of tons 2018/19

Dried powdered bagasse

Assessment of biomasses in the sorption of Cr(VI) from aqueous medium



# THE UNIVERSITY FARM – SUGARCANE CROP



# BIOMASSES USED

Cleaning with purified  
 $H_2O$

Drying at 50 °C

Ground to  
0.12 mm

1.5 g of biomass



Sugarcane Bagasse

Modification

Leaching with HCl 1 mol/L

Conditioned with 0.005 mol/L  
 $KCH_3COO/CH_3COOH$  solution  
at pH 5.5

# CHARACTERIZATION OF THE ADSORBENTS

- **X-Ray Diffraction (XRD)**

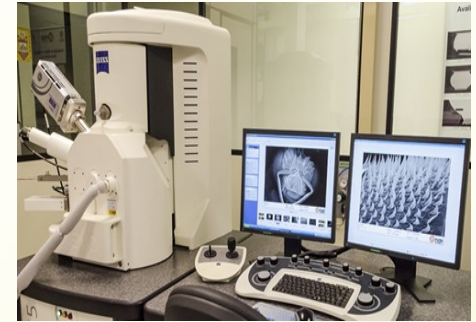
Identification of crystalline structures of the materials;

- **Scanning Electron Microscopy (SEM)**

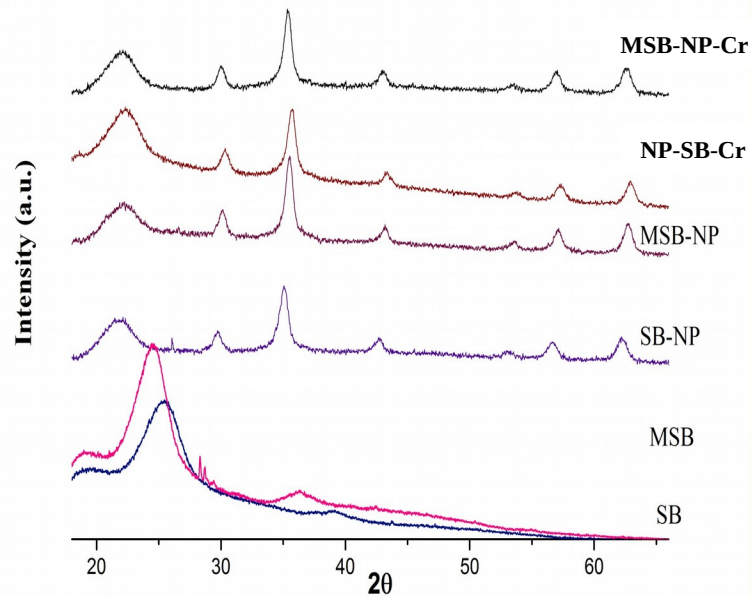
It is possible to obtain external images showing the surface of the materials;

- **Fourier Transform Infrared Spectroscopy (FTIR)**

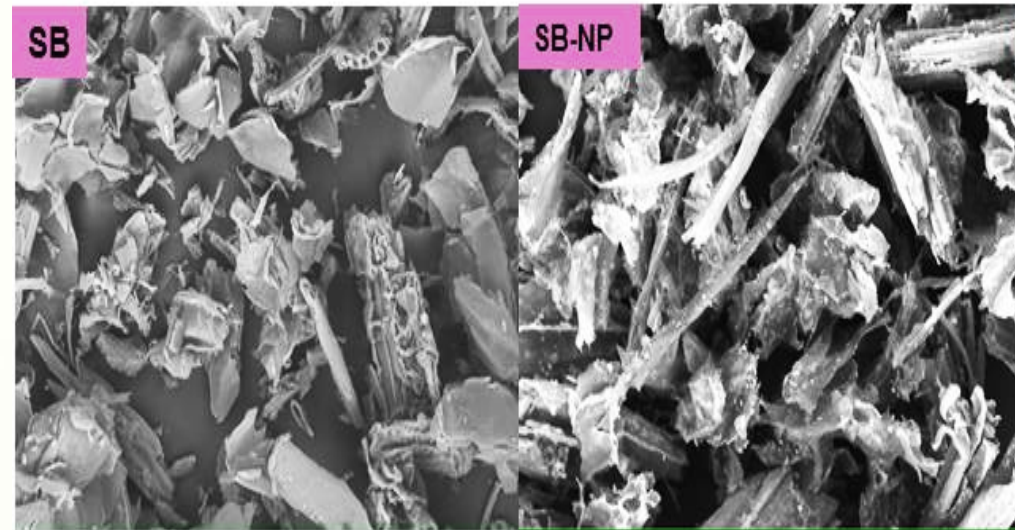
Detects the absorption in a characteristic region, identifying the functional groups in the materials.



## X-Ray Diffraction (XRD)



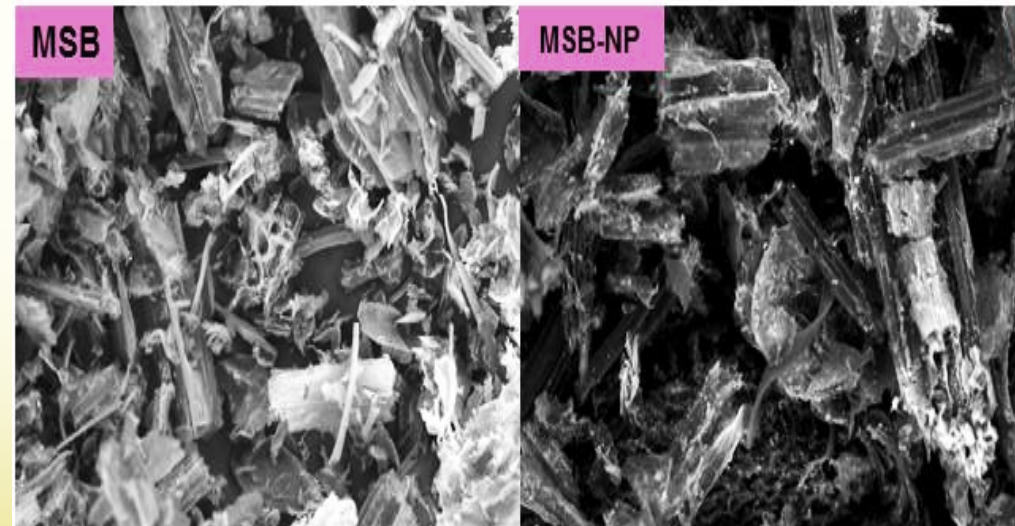
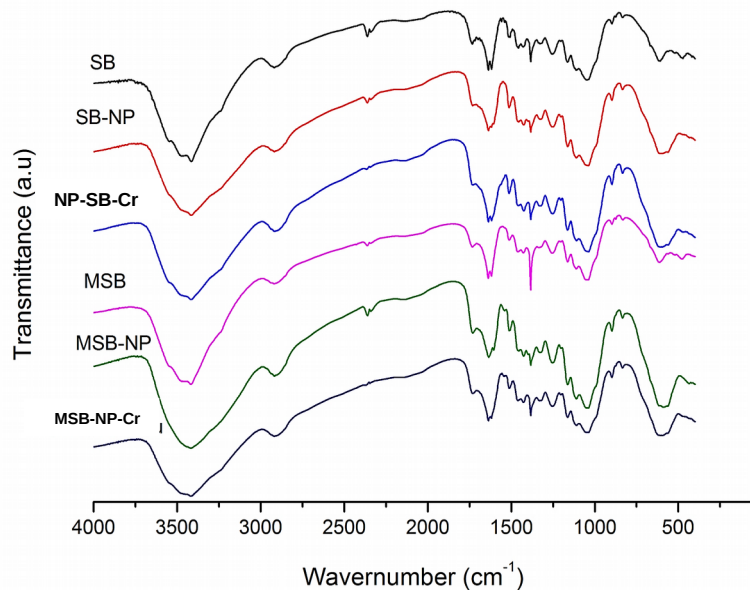
## Scanning Electron Microscopy



Mag = 327x 100  $\mu\text{m}$

Mag = 330x 100  $\mu\text{m}$

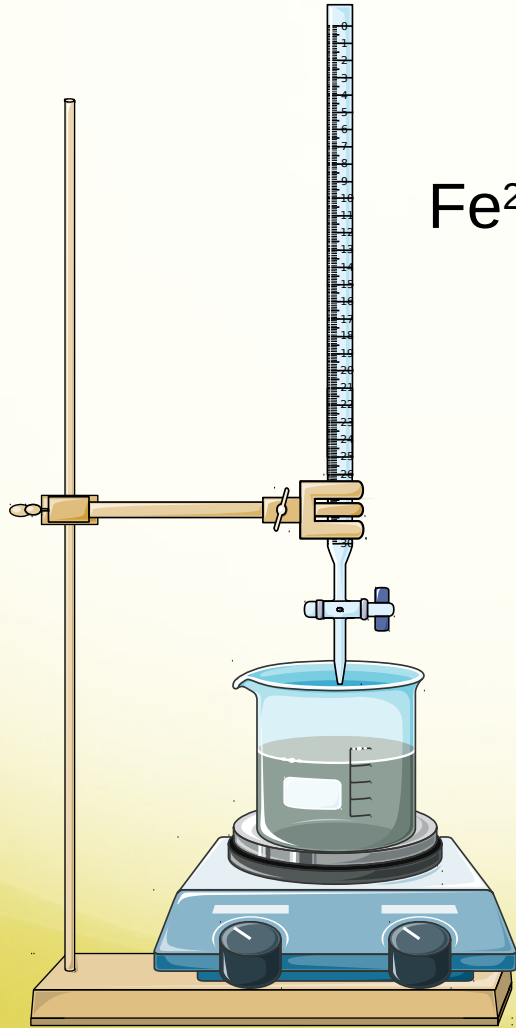
## Fourier Transform Infrared Spectroscopy



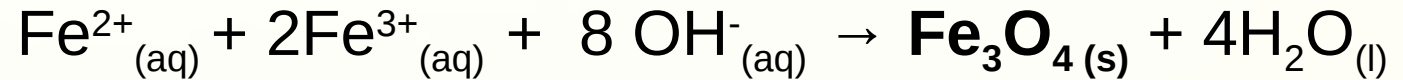
Mag = 327x 100  $\mu\text{m}$

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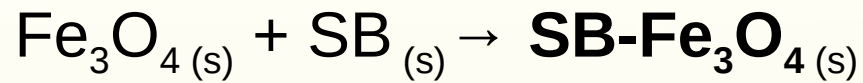
# SYNTHESIS OF MAGNETITE NANOPARTICLES



⌚ 30 min

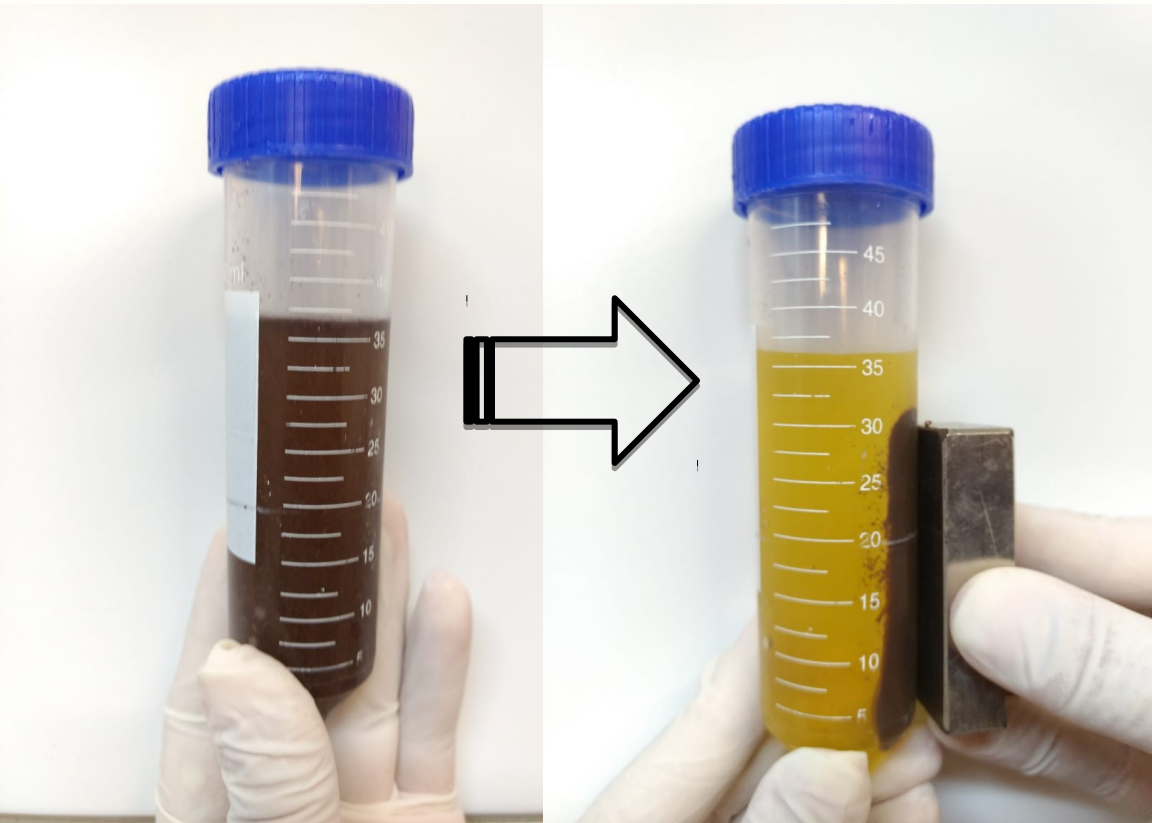


⌚ 30 min 80 °C

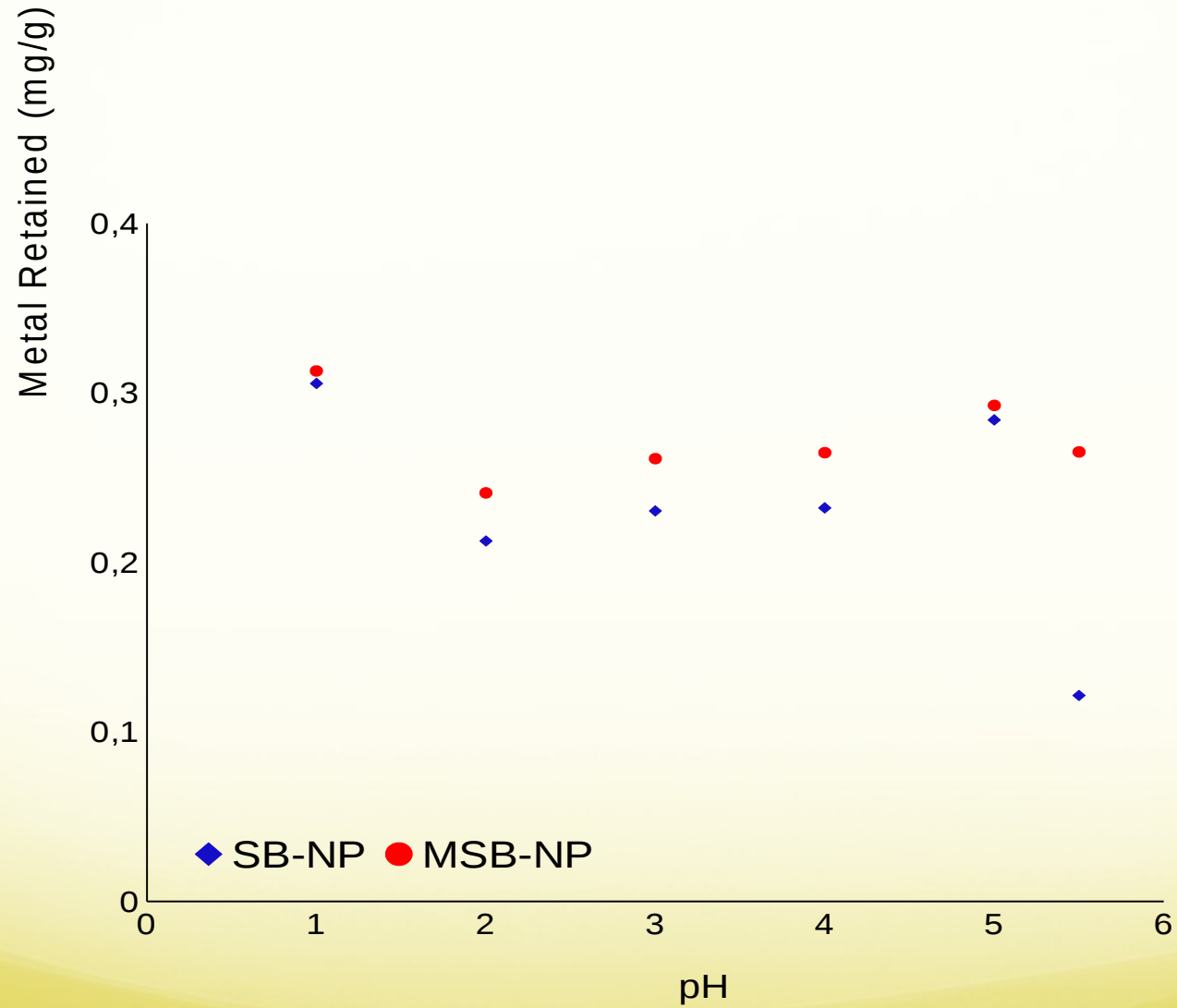


(Biomass impregnated with magnetite)

# EFFECT OF MAGNETIZATION



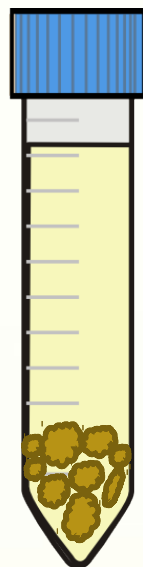
# pH ASSESSMENT



# KINETIC STUDIES



100 mg of biomass



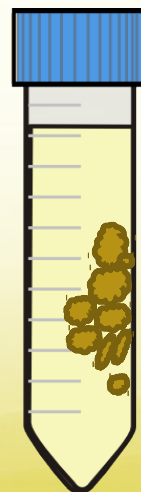
10 mL of Cr(VI) solution



Constant agitation to the times 5, 10, 30, 60, 90, 120, and 150 min



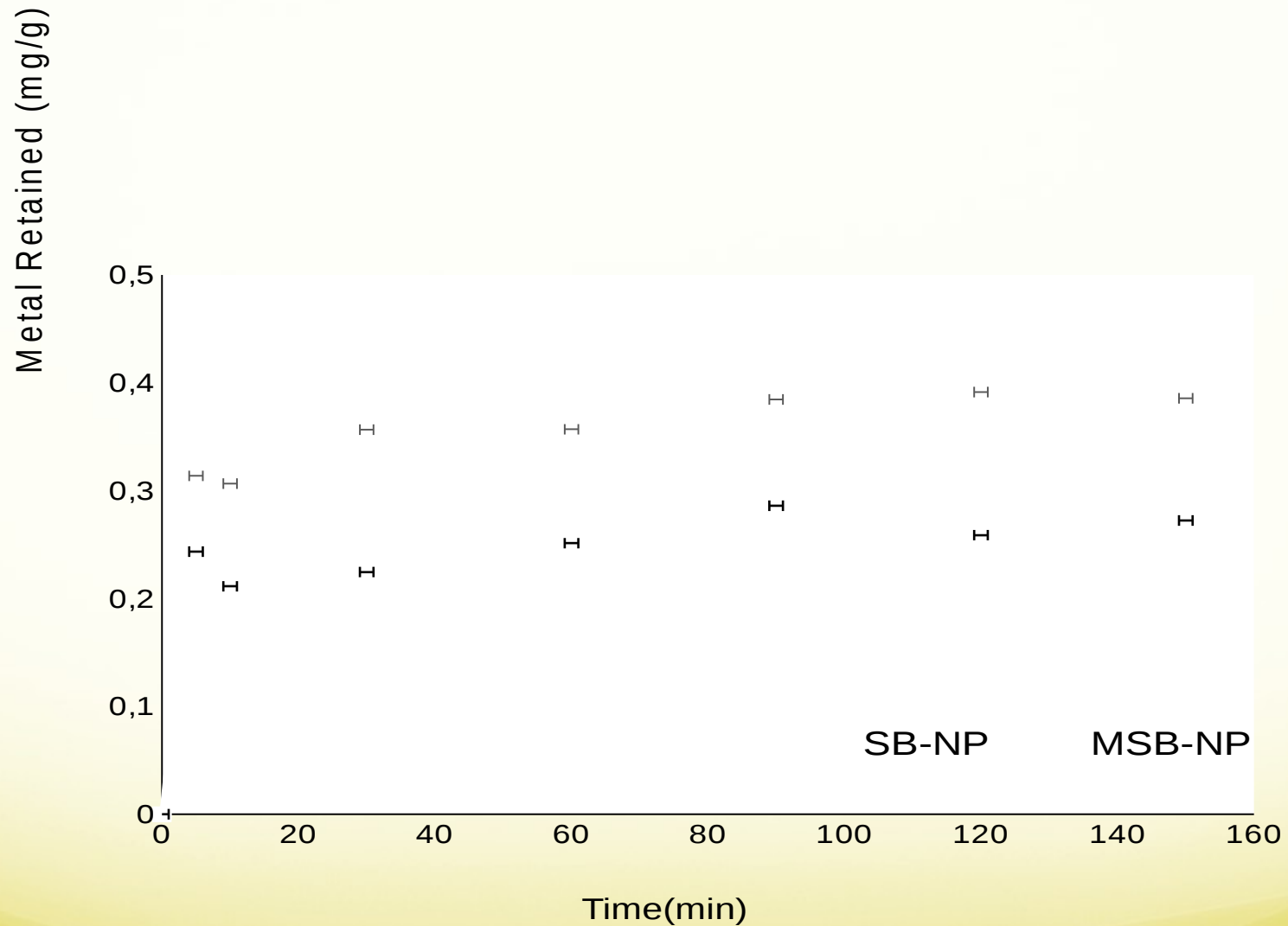
Flame Atomic Absorption Spectrometry

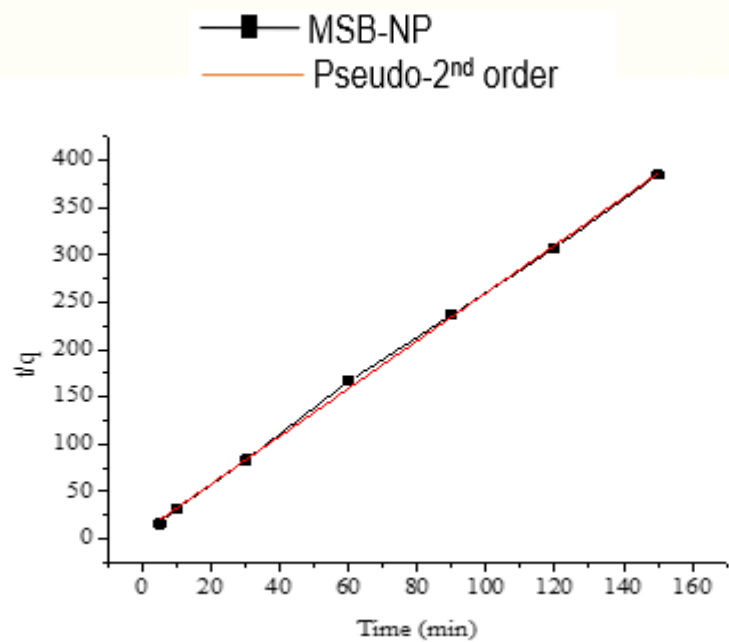
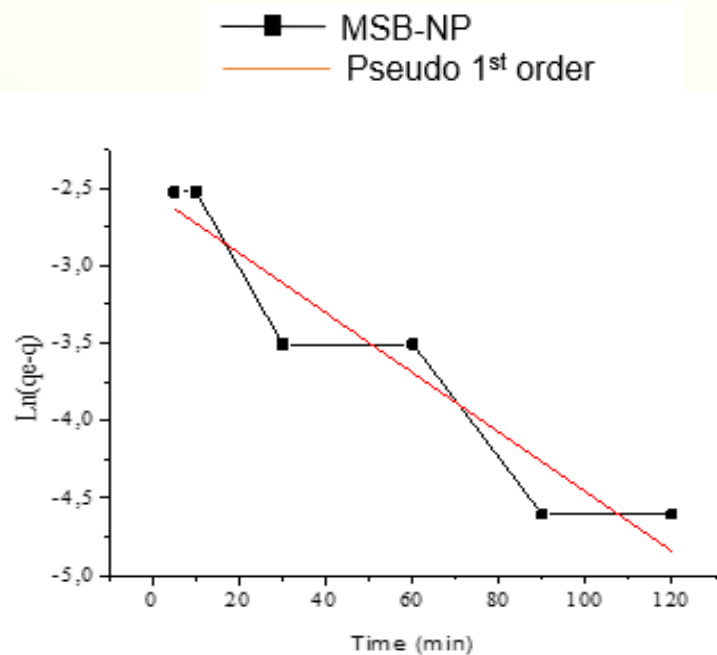
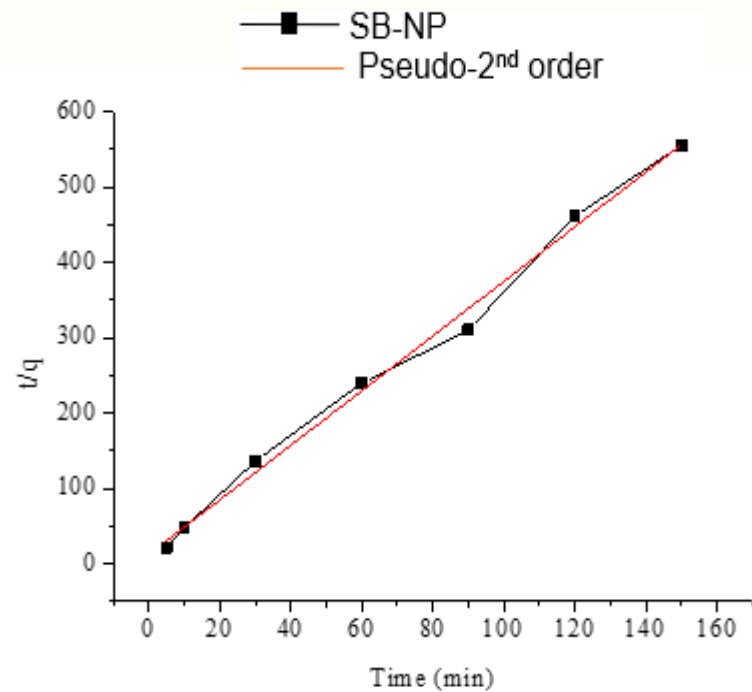
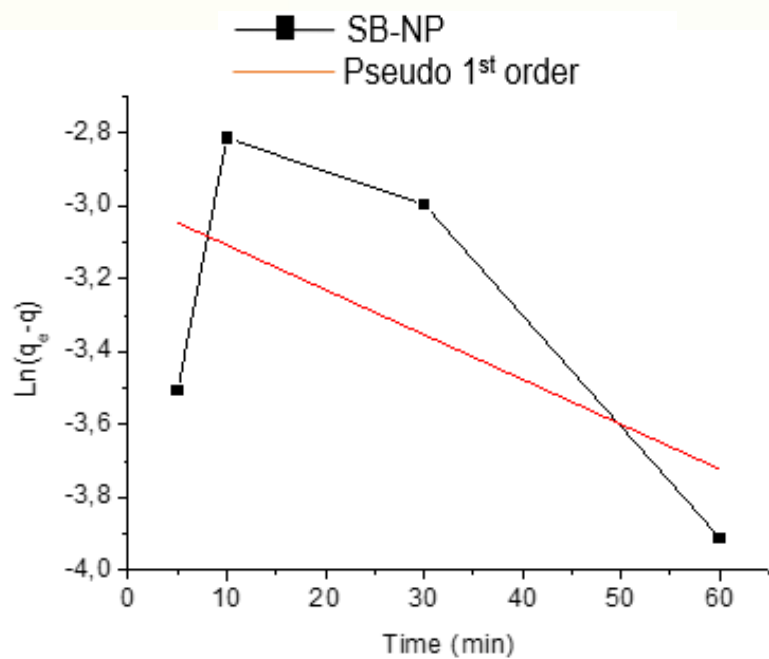


Separation by Nd magnet



# KINETICS OF Cr(VI) SORPTION BY *in natura* AND ACID WASHED NANOMODIFIED SUGARCANE BAGASSE





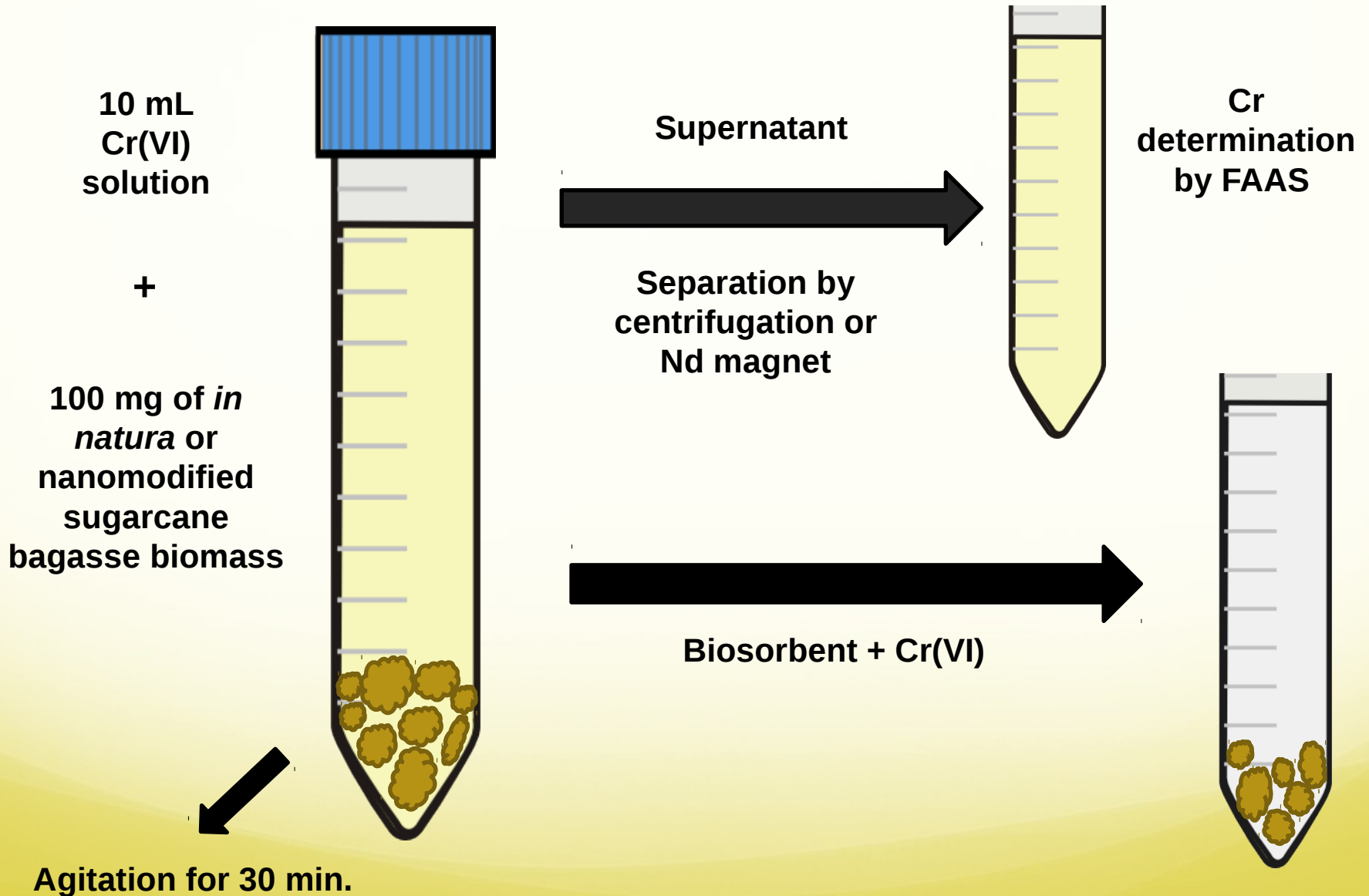
Data of pseudo-first and pseudo-second order kinetics of *in natura* (SB-NP) and acid washed (MSB-NP) nanomodified sugarcane bagasse.

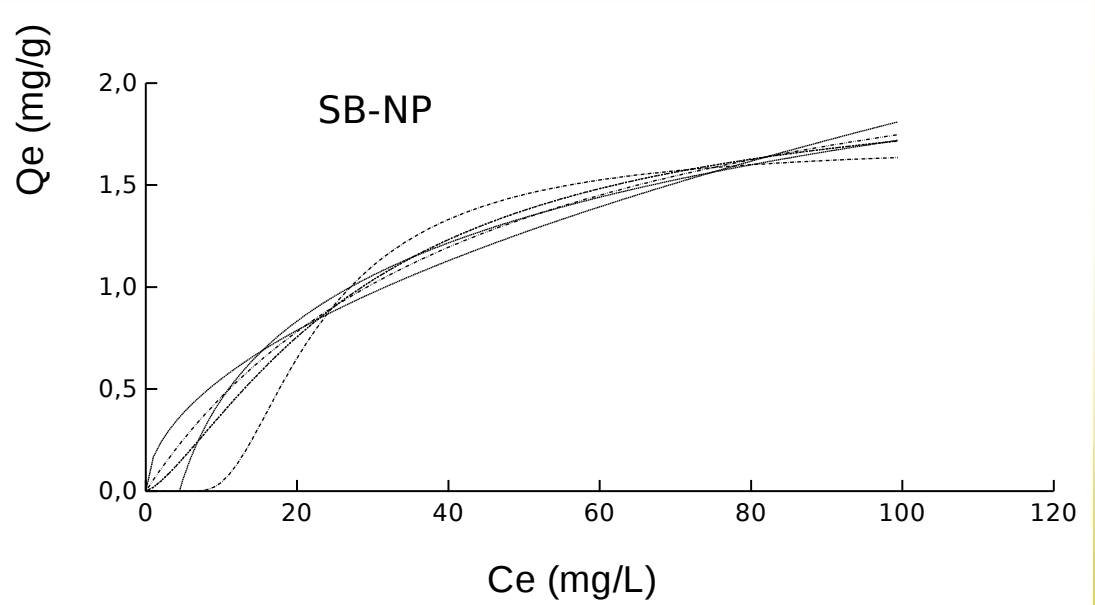
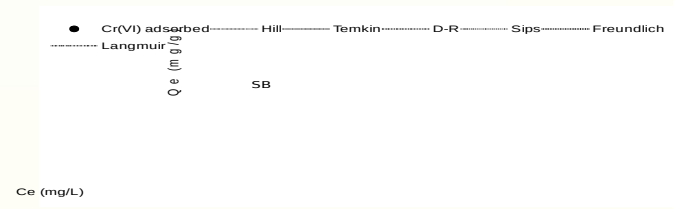
	Pseudo 1 <sup>st</sup> order			Pseudo 2 <sup>nd</sup> order		
	$r^2$	$K_1$ (min <sup>-1</sup> )	$q_{exp}$ (mg/g)	$r^2$	$K_2$ (g/mg min)	$q_{exp}$ (mg/g)
<b>SB-NP</b>	0.071	0.012	0.051	0.9931	1.09	0.27
<b>MSB-NP</b>	0.88	0.019	0.079	0.9991	0.83	0.40

## CHEMICAL NATURE

*In natura* (SB-NP) and acid washed (MSB-NP) nanomodified sugarcane bagasse; For pseudo 1<sup>st</sup> order the slope =  $k_1$  (min<sup>-1</sup>). For pseudo 2<sup>nd</sup> order the angular parameter =  $k_2$  (g mg<sup>-1</sup> min<sup>-1</sup>),  $n = 3$ .

# BATCH PROCEDURE FOR Cr(VI) SORPTION BY *in natura* OR NANOMODIFIED SUGARCANE BAGASSE





**Values of experimental sorption capacity ( $Q_{exp}$ ), isotherms parameters and  $\chi^2$  error evaluation for Cr sorption by NP SB, and SB-NP**

NP – magnetic nanoparticles  
 SB – sugarcane bagasse  
 SB-NP – nanomodified sugarcane bagasse

SD = Standard Deviation;  
 SE = Standard Error provided by fitting the model to the experimental data;  
 n = 3.

**The lower the  $\chi^2$ , higher similarities between the experimental isotherms and the predicted model**

	SB	SB-NP
$Q_{exp}$ (mg/g)	1.49 ± 0.06 <sup>(SD)</sup>	1.60 ± 0.08 <sup>(SD)</sup>
<i>Langmuir Isotherm Model</i>		
$Q_{max}$ (mg/g)	2.4 ± 0.5 <sup>(SE)</sup>	2.5 ± 0.2 <sup>(SE)</sup>
$b$ (L/g)	0.0176 ± 0.0067 <sup>(SE)</sup>	0.0223 ± 0.0047 <sup>(SE)</sup>
$r^2$	0.9350	0.9772
$\chi^2$	0.020	0.0086
<i>Freundlich Isotherm Model</i>		
$K_f$ (L/mg)	0.1235 ± 0.0445 <sup>(SE)</sup>	0.17 ± 0.047 <sup>(SE)</sup>
$n_f$	1.80 ± 0.28 <sup>(SE)</sup>	1.93 ± 0.26 <sup>(SE)</sup>
$r^2$	0.9320	0.9507
$\chi^2$	0.0208	0.0186
<i>D-R Isotherm Model</i>		
$Q_{DR}$ (mg/g)	1.50 ± 0.13 <sup>(SE)</sup>	1.70 ± 0.09 <sup>(SE)</sup>
$B_{DR}$ (mol <sup>2</sup> /kJ)	7.46 × 10 <sup>-5</sup> ± 2.4 × 10 <sup>-5</sup> (SE)	6.56 × 10 <sup>-5</sup> ± 1.3 × 10 <sup>-5</sup> (SE)
$E$ (kJ/mol)	57.5	87.7
$r^2$	0.8566	0.9409
$\chi^2$	0.0439	0.0223

Values of experimental sorption capacity ( $Q_{exp}$ ), isotherms parameters and  $\chi^2$  error evaluation for Cr sorption by NP, SB, and SB-NP

NP – magnetic nanoparticles  
 SB – sugarcane bagasse  
 SB-NP – nanomodified sugarcane bagasse

SD = Standard Deviation;  
 SE = Standard Error provided by fitting the model to the experimental data;  
 n = 3.

The lower the  $\chi^2$ , the higher similarities between the experimental isotherms and the predicted model

	SB	SB-NP
$Q_{exp}$ (mg/g)	$1.49 \pm 0.06$ <sup>(SD)</sup>	$1.60 \pm 0.08$ <sup>(SD)</sup>
<i>Sips Isotherm Model</i>		
$Q_{max}$ (mg/g)	$3.06 \pm 3.23$ <sup>(SE)</sup>	$2.03 \pm 0.25$ <sup>(SE)</sup>
$K_s$	$0.011 \pm 0.0026$ <sup>(SE)</sup>	$0.034 \pm 0.0076$ <sup>(SE)</sup>
$n$	$0.85 \pm 0.50$	$1.38 \pm 0.56$
$r^2$	0.9252	0.9795
$\chi^2$	0.0229	0.0077
<i>Temkin Isotherm Model</i>		
$b_T$	$1.89 \times 10^3 \pm 2.6 \times 10^4$ <sup>(SE)</sup>	$1.65 \times 10^3 \pm 1.4 \times 10^4$ <sup>(SE)</sup>
$K$ (L/mg)	$0.22 \pm 0.71$ <sup>(SE)</sup>	$0.22 \pm 0.043$ <sup>(SE)</sup>
$r^2$	0.9144	0.9671
$\chi^2$	0.0262	0.012
<i>Hill Isotherm Model</i>		
$Q_H$ (mg/g)	$3.06 \pm 3.17$ <sup>(SE)</sup>	$2.03 \pm 0.25$ <sup>(SE)</sup>
$n_H$	$0.85 \pm 0.49$ <sup>(SE)</sup>	$1.4 \pm 0.29$ <sup>(SE)</sup>
$K_H$	$48.3 \pm 27.5$ <sup>(SE)</sup>	$103.7 \pm 79.4$ <sup>(SE)</sup>
$r^2$	0.9250	0.9709
$\chi^2$	0.0229	0.0077

# CONCLUSIONS

## Biomass

- ✓ Sugarcane bagasse showed great potential in the sorption of Cr(VI) in aqueous medium.

## Chemical Modification

- ✓ Chemical modification did not show significant improvement in the sorption of Cr(VI) – Sugarcane bagasse can be used *in natura*!!!

## Magnetization of the biomass

- ✓ The magnetite, besides facilitating the removal of the biosorbent from the medium, increases the sorption capacity;

## Industrial Application

- ✓ Both *in natura* and nanomodified sugarcane bagasse can be used for water decontamination.







National  
Technical  
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Εφ'ρραριστό  
ευχαριστώ

Thank You

Obrigada